



** THIS IS A STANDARD LOWER GEAR ASSY, IF YOURS IS A CUSTOM ASSY, PLEASE CONTACT THE FACTORY TO VERIFY CORRECT COMPONENTS

* SOLD AS GEAR SET 30-206

41	12-136	CAP SCREW	2
40	12-082	CAP SCREW	1
39	10-506	COUPLING	1
38	12-134	WASHER	4
37	11-550	STUD	4
36	10-155	PLUG, DRAIN, MAGNETIC	1
35	10-285	WASHER, SEAL	1
34	10-314	NUT	5
33	10-279	STUD	1
32	10-669	PLUG, EXPANSION	1
31	10-399	O-RING	1
30	10-400	O-RING	1
29	11-204	SET SCREW, SHCS, SS	2
28	10-449	O-RING	1
27	10-679	SEAL, OIL	1
26	11-518	OIL SEAL, FISHLINE CUTTER	1
25	10-678	CARRIER, SEAL	1
24	10-607	NUT, COVER, 540	1
23	10-668	WASHER, TAB	1
22	10-043	O-RING	1
21	10-605	WASHER, DISTANCE	1
20	10-606	CARRIER, BEARING, L.H.	1
19	10-660	BEARING SET	1
18	10-654	RING, LOAD	1
17	12-157	SHAFT, PROP, 540, L.H.	1
16	10-598	GEAR	1
15	10-657	BEARING SET	1
14	10-288	SET, SHIM	1
13	10-260	LOCKNUT, STAKE	1
12	10-656	WASHER	1
11	10-597	PINION	1
10	10-653	RACE, BEARING	1
9	10-613	NUT, RETAINING	1
8	10-649	NUT	1
7	10-658	SET, BEARING	1
6	12-038	SHAFT, VERTICAL, 540, X-FACTOR	1
5	10-685	SET, SHIM	1
4	10-651	BEARING	1
3	10-609	SET, SHIM	1
2	10-659	BEARING ROLLER	1
1	12-037	HOUSING, GEAR, 540 X-FACTOR	1
ITEM NO.	PART NO.	DESCRIPTION	QTY.

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WEIGHT: 47.41 LBS

NEXT ASSY	TOLERANCE	Konrad	
.X	MAT'L:	SCALE:	DRAWN BY: LH
± .020		1:3	APP.BY:
.XX	TITLE:	540, HOUSING ASS'Y, X-FACTOR, L.H.	
± .010			
.XXX	DATE:	DRAWING NUMBER	
± .005	8/10/06	30-434M	