



** THIS IS A STANDARD LOWER GEAR ASSY, IF YOURS IS A CUSTOM ASSY, PLEASE CONTACT THE FACTORY TO VERIFY CORRECT COMPONENTS

* SOLD AS GEAR SET 30-268

ITEM NO.	PART NO.	DESCRIPTION	QTY.
46	12-587	PLUG	1
45	11-205	SET SCREW	1
44	10-669	PLUG, EXPANSION	1
43	10-399	O-RING	1
42	10-155	PLUG, DRAIN, MAGNETIC	1
41	10-285	WASHER, SEAL	1
40	10-457	WASHER	6
39	10-314	NUT	7
38	10-279	STUD	7
37	10-107	S.H.C.S.	1
36	11-254	ANODE	1
35	11-549	S.H.C.S.	1
34	11-518	OIL SEAL, FISHLINE CUTTER	1
33	11-204	SET SCREW	2
32	10-678	CARRIER, SEAL	1
31	10-679	SEAL, OIL	1
30	10-449	O-RING	1
29	10-652	BEARING, ROLLER	1
28	10-607	NUT, COVER, 540	1
27	10-668	WASHER, TAB	1
26	10-661	CARRIER, BEARING, R.H.	1
25	10-043	O-RING	1
24	10-605	WASHER, DISTANCE	1
23	10-654	RING, LOAD	1
22	10-663	WASHER, THRUST	1
* 21	30-262	GEAR, LOWER, 540, RH, ASSY	1
20	10-601	SPACER	1
19	10-662	NUT	1
18	30-233	IMPELLER, OIL, ASSY	1
17	10-657	BEARING SET	2
16	10-288	SET, SHIM	1
15	12-498	SHAFT, PROP, 540, R.H.	1
14	10-655	NUT	1
13	10-656	WASHER	1
* 12	10-597	PINION	1
11	10-659	BEARING ROLLER	1
10	10-653	RACE, BEARING	1
9	10-400	O-RING	1
8	10-613	NUT, RETAINING	1
7	10-685	SET, SHIM	1
6	10-609	SET, SHIM	1
5	10-649	NUT	1
4	10-658	SET, BEARING	1
3	10-651	BEARING	1
2	10-595	SHAFT, DRIVE	1
1	11-580	CASTING, HOUSING, LOWER	1

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WEIGHT: 51.78 LBS

NEXT ASSY	TOLERANCE	MAT'L:	SCALE: DRAWN BY: LH
	.X ± .020		1:3 APP.BY:
	.XX ± .010	TITLE:	540 HP LOWER HOUSING ASS'Y, RH
	.XXX ± .005	DATE:	6/6/07
		DRAWING NUMBER	30-521M