



**** THIS IS A STANDARD LOWER GEAR ASSY, IF YOURS IS A CUSTOM ASSY, PLEASE CONTACT THE FACTORY TO VERIFY CORRECT COMPONENTS**

*** SEE GEAR CHART FOR GEAR SET NUMBER**

GEAR CHART	
PART NUMBER	560 RATIO
30-572	1.094
30-572	1.209
30-572	1.327
30-619	1.404
30-572	1.508
30-572	1.667
30-619	1.751
30-619	1.935

57	13-021	O-RING	1
56	12-996	PIN, DOWEL	2
55	12-954	NUT, RETAINING, AFT	1
54	12-839	CAP SCREW, SH	4
53	12-838	WASHER, TAB, 560	1
52	12-847	PLUG, EXPANSION	1
51	12-506	LOCKNUT, FORWARD PROP, TP	1
50	12-529	NYLOCK NUT, AFT PROP	1
49	12-508	THRUST HUB, REAR PROP	1
48	12-509	THRUST HUB, FRONT PROP	1
47	10-155	PLUG, DRAIN, MAGNETIC	1
46	10-285	WASHER, SEAL	1
45	11-254	ANODE	1
44	10-107	S.H.C.S.	1
43	11-549	S.H.C.S.	1
42	10-314	NYLOCK NUT, BRS	7
41	12-134	WASHER	7
40	10-279	STUD	1
39	12-844	STUD	6
38	10-400	O-RING	1
37	10-399	O-RING	1
36	10-669	PLUG, EXPANSION	1
35	12-518	SEAL, FISHLINE CUTTER, FORWARD PROP SHAFT	1
34	12-526	SEAL, INNER, FORWARD PROP SHAFT	1
33	12-522	NEEDLE BEARING, FORWARD TP SHAFT	1
32	12-510	CARRIER, TWIN PROP	1
31	12-527	O-RING, TWIN PROP CARRIER	1
30	12-513	NUT, RETAINING, TP	1
29	12-517	SEAL, FISHLINE CUTTER, REAR PROP SHAFT	1
28	12-525	SEAL, INNER, REAR PROP SHAFT	1
27	12-520	NEEDLE BEARING, REAR TP SHAFT	1
26	12-523	THRUST BEARING, TWIN PROP	1
25	12-524	THRUST WASHER, TWIN PROP	1
24	12-505	THRUST CAP, TP	1
23	12-516	SHIM SET, THRUST CAP, TP	1
22	12-528	EXTERNAL RETAINING RING, TP GEAR	1
21	12-502	SHAFT, PROP, FORWARD TP	1
20	12-503	SHAFT, PROP, AFT TP	1
19	12-521	BEARING SET, FORWARD TP SHAFT	1
18	12-515	SHIM SET, REAR BEARING, TP	1
17	12-503	SHAFT, PROP, AFT TP	1
16	12-503	GEAR, HORIZONTAL, AFT TP	1
15	12-519	BEARING SET, REAR TP SHAFT	1
14	12-514	SHIM SET, FRONT BEARING, TP	1
13	11-481	H.H.C.S.	1
12	12-504	WASHER	1
11	12-504	PINION, VERTICAL	1
10	10-653	RACE, BEARING	1
9	10-659	BEARING ROLLER	1
8	10-613	NUT, RETAINING	1
7	10-685	SET, SHIM	1
6	10-609	SET, SHIM	1
5	10-649	NUT, NYLOCK	1
4	10-658	SET, BEARING	1
3	10-651	BEARING	1
2	12-511	SHAFT, VERTICAL, LOWER TWIN PROP	1
1	12-500	HOUSING, GEAR, TWIN PROP	1
ITEM NO.	PART NO.	DESCRIPTION	QTY.



TWIN PROP LOWER HOUSING ASSY

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WEIGHT: 69.13 LBS

NEXT ASSY	TOLERANCE	MAT'L:	SCALE: DRAWN BY: SC
	.X ± .020		1:2.5 APP.BY:
	.XX ± .010	TITLE:	560, LOWER GEAR HOUSING ASSY
	.XXX ± .005	DATE:	10/17/13
		DRAWING NUMBER	30-552M