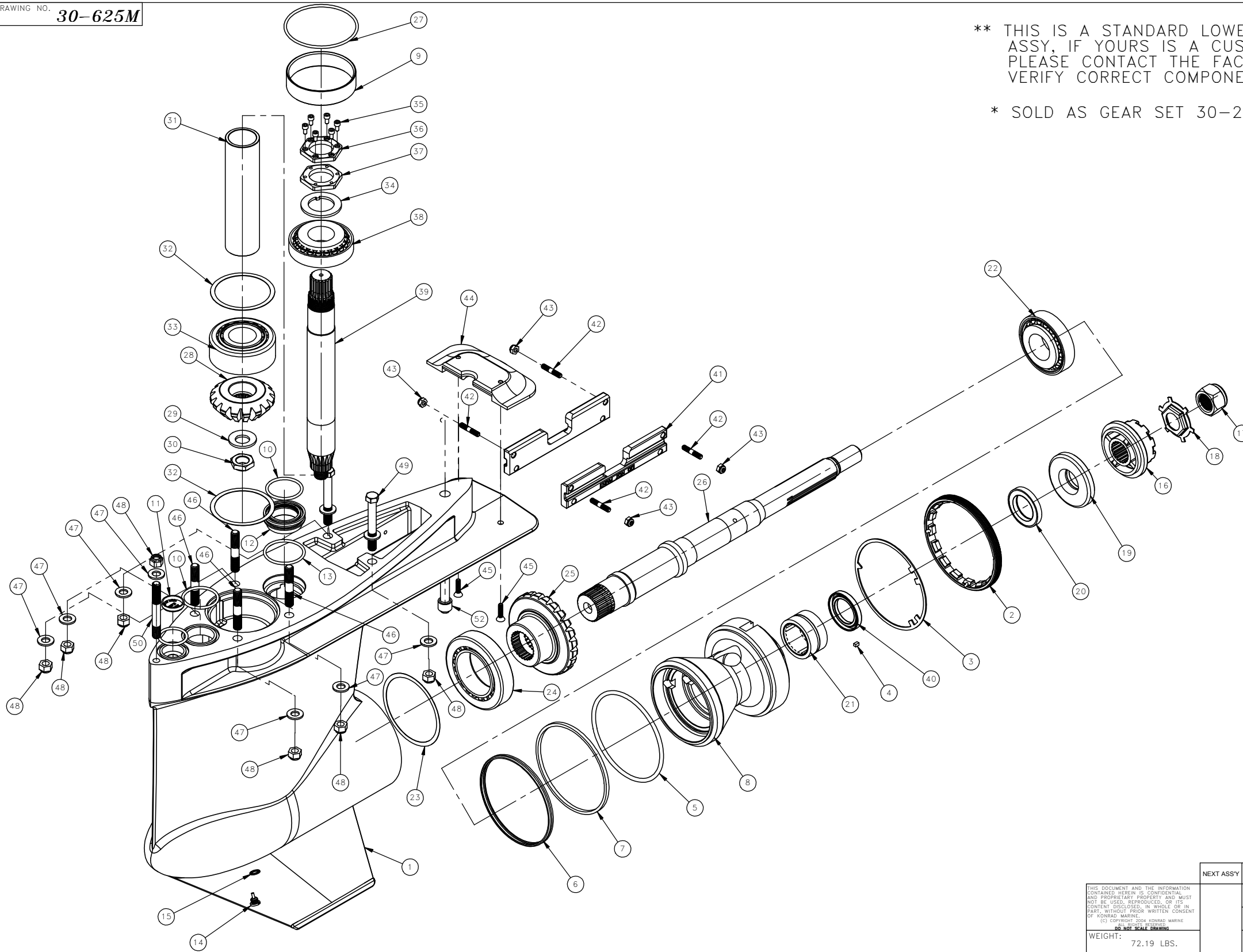


DRAWING NO. **30-625M**

DATE	SYM	REVISION	DR

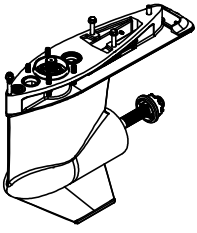
**\*\* THIS IS A STANDARD LOWER GEAR ASSY, IF YOURS IS A CUSTOM ASSY, PLEASE CONTACT THE FACTORY TO VERIFY CORRECT COMPONENTS**

**\* SOLD AS GEAR SET 30-204**



52	11-237	S.H.C.S., SS	1
51	13-021	O-RING	1
50	13-020	STUD	1
49	13-022	CAP SCREW, H.H.	2
48	10-314	NYLOCK NUT, BRS	7
47	10-457	WASHER, FLAT S.S.	9
46	13-001	STUD	4
45	10-461	F.H.C.S.	2
44	10-432	PLATE, INHIBITOR	1
43	10-333	NUT, NYLOCK, BRS	4
42	10-253	STUD	4
41	10-433	PLATE, INHIBITOR	2
40	10-291	SEAL	1
39	10-200	SHAFT, VERTICAL, BOTTOM	1
38	10-259	BEARING	1
37	10-573	NUT, LOCKING	1
36	10-574	NUT, LOCKING	1
35	10-578	S.H.C.S.	6
34	10-526	WASHER, TONGUED	1
33	10-377	PINION BEARING	1
32	10-288	SET, SHIM	2
31	10-557	SPACER, LOWER HSG	1
30	10-260	LOCKNUT, STAKE	1
29	10-358	WASHER, BELLEVILLE	1
* 28	10-261	PINION, 16 TOOTH, VERTICAL	1
27	10-400	O-RING	1
* 26	10-360	SHAFT, PROP, LH	1
* 25	10-258	GEAR, 24 TOOTH, HORIZON	1
24	10-269	BEARING	1
23	10-299	SHIM SET	1
22	10-509	BEARING	1
21	10-394	BEARING, ROLLER	1
20	10-639	SEAL	1
19	10-292	THRUST HUB	1
18	10-295	WASHER, TAB	1
17	10-296	LOCKNUT, NYLON	1
16	10-293	WASHER, SPLINED	1
15	10-285	WASHER, SEAL	1
14	10-155	PLUG, DRAIN, MAGNETIC	1
13	12-698	O-RING	1
12	12-817	PLUG, OIL FLOW	1
11	10-669	PLUG, EXPANSION	1
10	10-399	O-RING	2
9	12-816	SLEEVE, ALIGNMENT	1
8	12-797	CARRIER, BEARING	1
7	12-799	WASHER, THRUST	1
6	12-798	RING, LOAD	1
5	12-796	O-RING	1
4	10-017	KEY	1
3	12-784	WASHER, TAB	1
2	12-783	COVER, NUT	1
1	12-772	HOUSING LOWER, 620	1
ITEM NO.	PART NO.	DESCRIPTION	QTY.

**620  
LOWER  
GEAR  
HOUSING  
LH ASS'Y**



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	.X ± .020	MAT'L:	SCALE: DRAWN BY: SC	1:2.5 APP.BY:
	.XX ± .010	TITLE:	<b>620 LOWER GEAR HOUSING ASS'Y, L.H</b>	
	.XXX ± .005	DATE:	DRAWING NUMBER <b>30-625M</b>	
WEIGHT:	72.19 LBS.	DATE:	9/27/13	