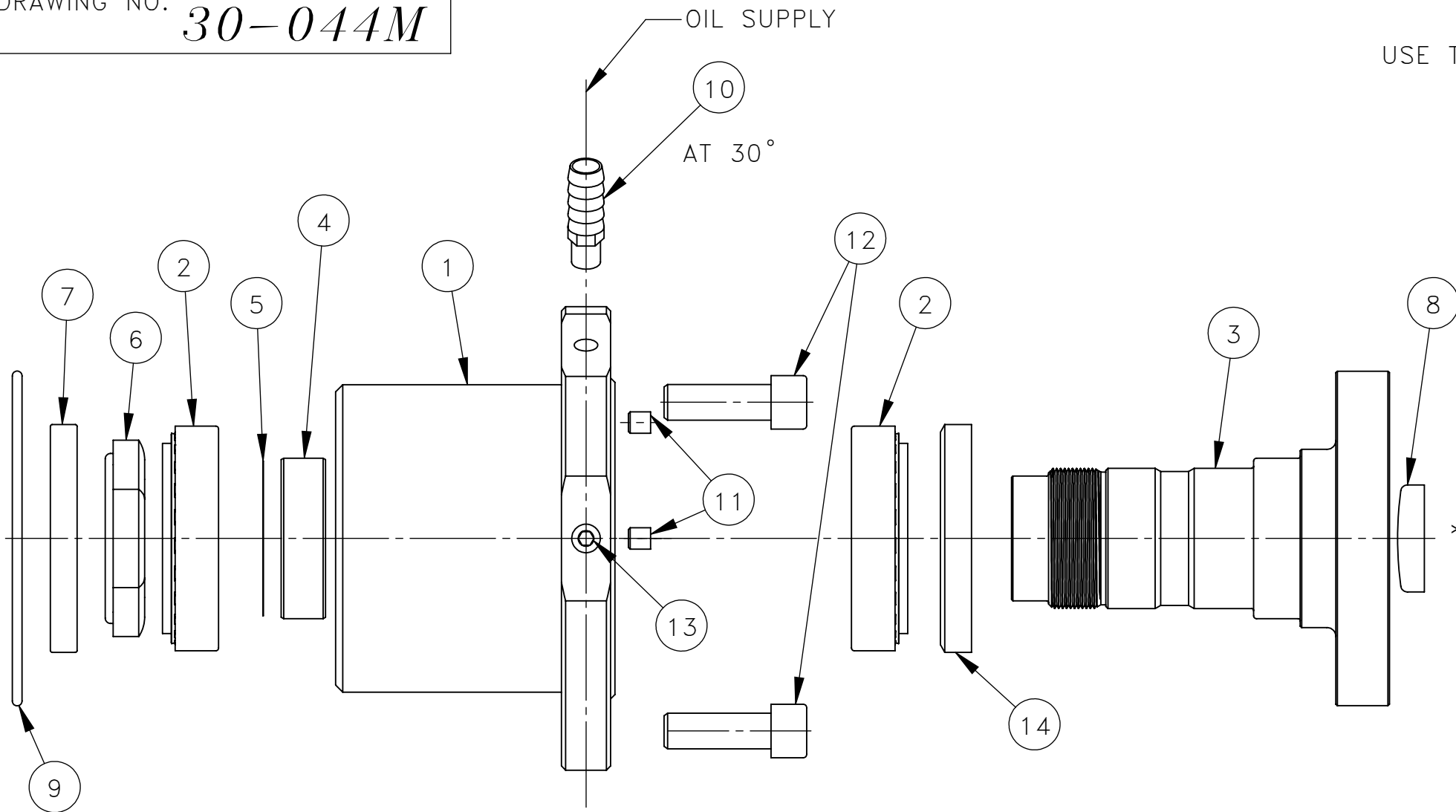


DRAWING NO. **30-044M**



USE THIS ASSEMBLY FOR DRIVE SHAFT INSTALLATIONS

THIS IS A STANDARD 520/540 GIMBAL CARRIER ASSEMBLY. IF YOURS IS A CUSTOM ASSEMBLY PLEASE CONTACT FACTORY TO VERIFY CORRECT COMPONENTS.

14	10-472	SEAL	1
13	10-396	PLUG SHSS	2
12	10-385	S.H.C.S.	3
11	10-469	BRASS PLUG	3
10	10-470	NIPPLE	1
9	10-383	O-RING	1
8	10-485	PLUG, EXPANSION	1
7	10-473	SEAL	1
6	10-389	LOCKNUT	1
5	10-568	KIT, SHIM	1
4	10-558	SPACER	1
3	10-629	FLANGE, GIMBLE, ROUND, 500/600A	1
2	10-471	BEARING	2
1	10-467	CARRIER, GIMBAL	1
ITEM NO.	PART NO.	DESCRIPTION	QTY.

NOW #13-823

* NOTES:

- ITEM #14-ORIGINAL GIMBAL CARRIERS WITHIN TRANSON ASSEMBLIES PRIOR TO 7/28/04 OR BEFORE A TRANSON ASSEMBLY SERIAL #3084 WILL USE SEAL #10-472. ALL OTHER GIMBAL CARRIER ASSEMBLIES SHOULD USE SEAL #11-612.
- ITEM #3-IF GIMBAL FLANGE IS REPLACED ON ORIGINAL GIMBAL CARRIERS WITHIN TRANSON ASSEMBLIES PRIOR TO 7/28/04 OR BEFORE A TRANSON ASSEMBLY SERIAL #3084 SHOULD USE SEAL #11-612.

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DO NOT SCALE DRAWING

WEIGHT: 11.856 LBS.

NEXT ASS'Y	TOLERANCE	Konrad	
	.X ± .020	MAT'L:	SCALE: 1:2 DRAWN BY: SC
	.XX ± .010	TITLE: ASS'Y, GIMBAL CARRIER, 520/540, 4 BOLT FLANGE	
	.XXX ± .005	DATE: 2/7/23	DRAWING NUMBER 30-044M