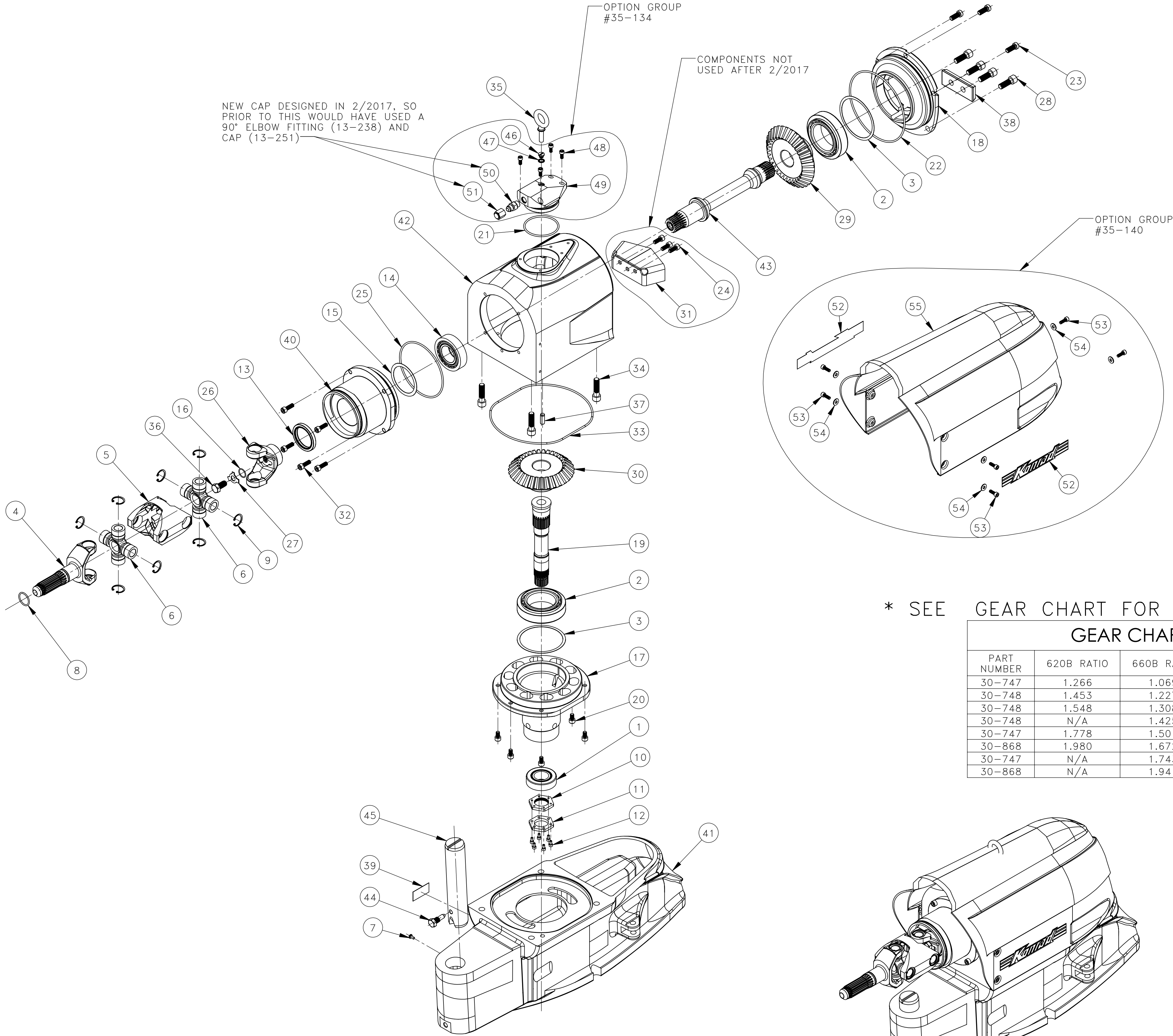


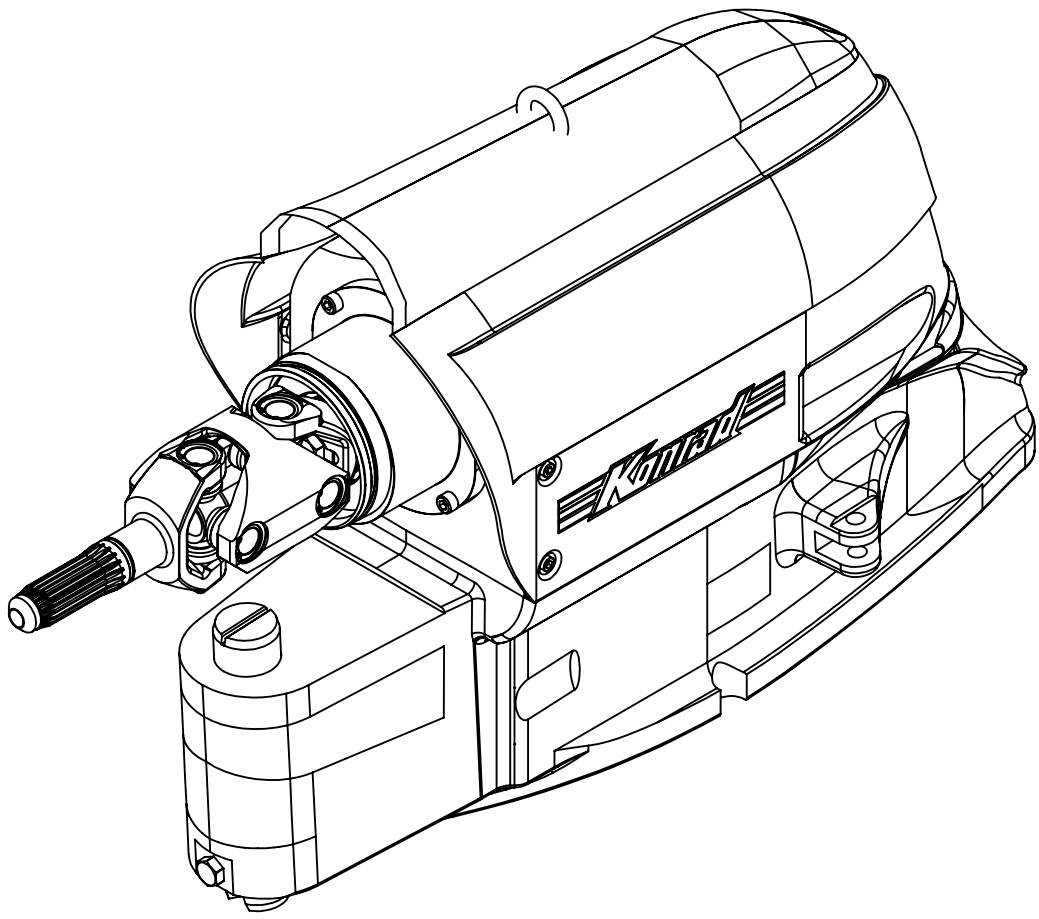


* SEE GEAR CHART FOR GEAR SET NUMBER

GEAR CHART

PART NUMBER	620B RATIO	660B RATIO	680B RATIO
30-747	1.266	1.069	1.241
30-748	1.453	1.227	1.425
30-748	1.548	1.308	1.518
30-748	N/A	1.425	N/A
30-747	1.778	1.501	1.743
30-868	1.980	1.672	1.941
30-747	N/A	1.743	N/A
30-868	N/A	1.941	N/A

55	13-333	COVER, FIBER GLASS, 600B	1
54	12-335	WASHER, FLAT, S.S.	6
53	13-696	CAP SCREW, SH, SS	6
52	10-554	KONRAD DECAL, UPPER, SIDE	2
51	13-012	CAP	1
50	11-702	ADAPTER	1
49	13-421	CAP 600B	1
48	12-951	CAP SCREW, S.H., SS	4
47	10-285	WASHER, SEAL	1
46	10-010	PLUG, DRAIN	1
45	13-561	CENTER PIN, GIMBAL RING, 600B	1
44	13-560	H.H.C.S.	1
43	13-331	SHAFT, HORIZONTAL	1
42	13-330	HOUSING, UPPER GEAR, 600B	1
41	13-329	600B INTERMEDIATE	1
40	13-283	CARRIER 600 SERIES, FRONT BEARING	1
39	13-162	STICKER, SERIAL NUMBER	1
38	13-640	ANODE, ALUMINUM	1
37	12-902	PIN, DOWEL, SS	1
36	12-840	CAP SCREW, H.H., S.S	1
35	12-834	EYEBOLT, LIFTING	1
34	12-832	CAP SCREW, S.H., S.S.	4
33	12-827	O-RING	1
32	12-809	CAP SCREW, SH, SS	5
31	12-794	CUP, OIL	1
30	*	DRIVER/DRIVEN, HORIZ./VERT.	1
29	*	DRIVEN/DRIVER, VERT./HORIZ.	1
28	12-770	CAP SCREW, S.H.	4
27	12-768	WASHER, TAB	1
26	12-766	YOKE, END	1
25	12-764	O-RING	1
24	12-763	CAP SCREW, S.H., S.S.	3
23	12-762	CAP SCREW, S.H., S.S.	3
22	12-761	O-RING	1
21	12-759	O-RING	1
20	12-758	CAP SCREW S.H., S.S	6
19	12-757	SHAFT, 600 VERTICAL, UPPER	1
18	12-754	CARRIER, BEARING, HORIZ. AFT	1
17	12-729	CARRIER, VERT BEARING 600 SERIES	1
16	12-586	O-RING	1
15	12-081	SHIM SET, HD UPPER	1
14	12-019	BEARING SET, HD UPPER	1
13	12-018	SEAL, OIL	1
12	10-578	S.H.C.S.	6
11	10-577	NUT, LOCKING	1
10	10-576	NUT, LOCKING	1
9	10-518	RING, SNAP	8
8	10-493	O-RING	1
7	10-479	SCREW, SELF TAPPING	1
6	10-373	CROSS & BEARING	2
5	10-366	H-YOKE	1
4	10-365	SHAFT, END YOKE	1
3	10-299	SHIM SET	2
2	10-269	BEARING	2
1	10-267	BEARING	1
ITEM NO.	PART NO.	DESCRIPTION	QTY.



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DO NOT SCALE DRAWING.

WEIGHT:
121.46 LBS.

NEXT ASSY	TOLERANCE	Konrad	
.X ± .020	MAT'L:	SCALE: 1:5	DRAWN BY: SC
.XX ± .010	TITLE:	600B UPPER ASSEMBLY	
.XXX ± .005	DATE: 8/24/18	DRAWING NUMBER	70-020M