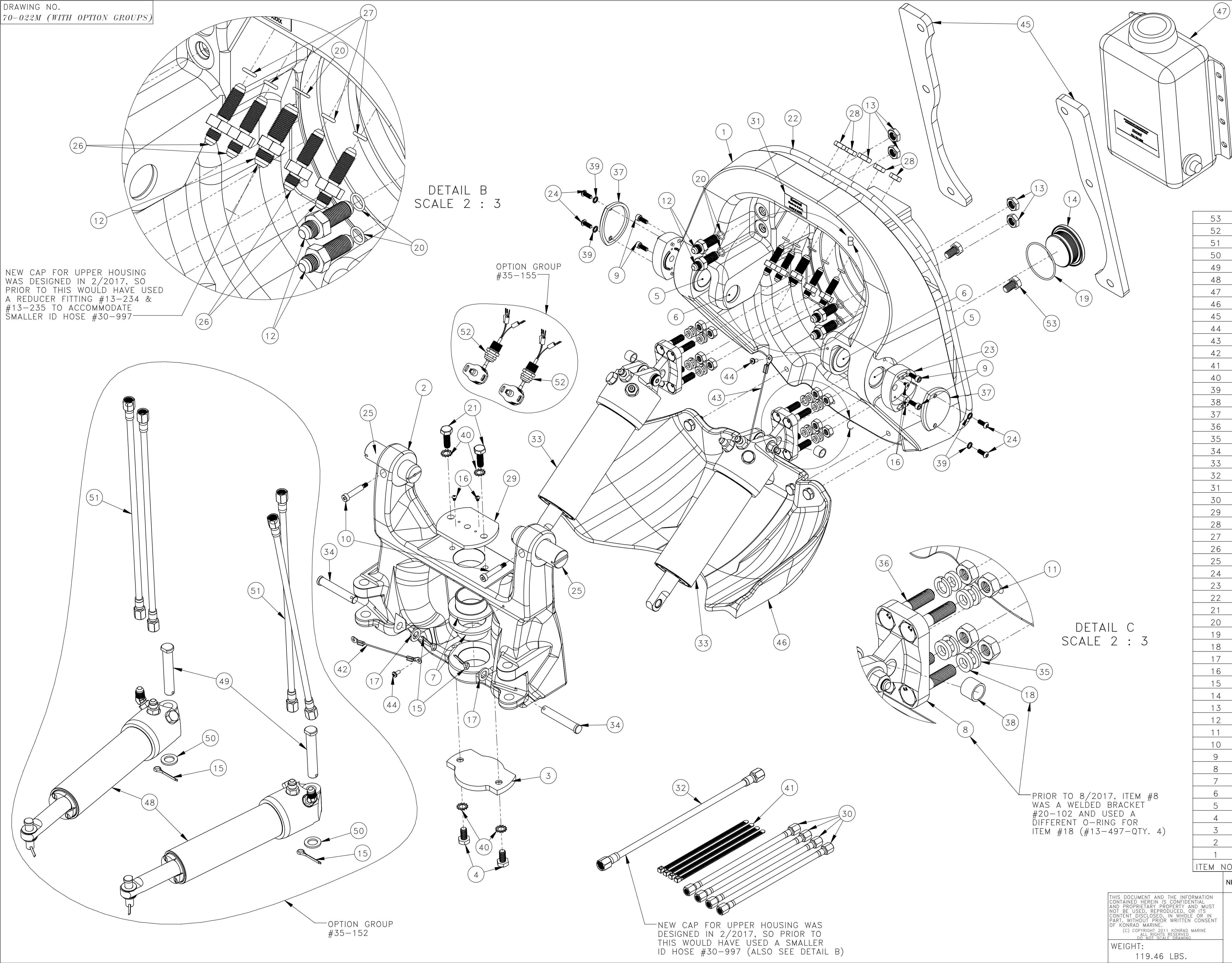


DRAWING NO.  
70-022M (WITH OPTION GROUPS)

DATE	SYM	REVISION	DR



53	13-739	CAP SCREW, HH, SEALING, SS	2
52	31-053	ASS'Y, SENDING UNIT, 600B	2
51	30-993	HOSE, HP	4
50	12-351	WASHER, FLAT, S.S.	2
49	13-328	CLEVIS PIN, SS	2
48	30-986	CYLINDER, STEERING, 600B	2
47	30-992	RESERVOIR, OIL, 4 QUART, INTEGRATED BRACKET	1
46	31-100	KIT, DEFLECTOR, 600B	1
45	13-675	STRAP, INNER TRANSOM, B SERIES	2
44	10-479	SCREW, SELF TAPPING	2
43	30-905	CABLE, CONTINUITY	1
42	30-907	CABLE, CONTINUITY	1
41	11-140	TIES, CABLE	4
40	13-670	WASHER, EXTERNAL TOOTH	4
39	13-669	WASHER, EXTERNAL TOOTH	4
38	13-671	BUSHING, TRIM BRACKET, 600B	2
37	13-573	COVER, TRIM SENDER, 600B	2
36	11-664	H.H.C.S.	8
35	11-667	WASHER, LOCK	8
34	13-315	Clevis Pin	2
33	30-985	TRIM CYLINDER, 600B	2
32	31-130	OVERFLOW HOSE, 600B	1
31	13-162	STICKER, SERIAL NUMBER	1
30	30-995	TRIM HOSE	4
29	13-574	PLATE, RUDDER SENDER, 600B	1
28	13-576	NUT, BULKHEAD, S.S.	4
27	13-577	O-RING	4
26	13-575	FITTING, BULKHEAD, STRAIGHT	4
25	13-562	HINGE PIN, 600B	2
24	13-600	B.H.C.S., SS	4
23	13-572	HOUSING, TRIM SENDER, 600B	2
22	13-398	FOAM GASKET	1
21	12-378	CAP SCREW, H.H., SS	2
20	11-947	O-RING	5
19	13-400	O-RING, PLUG, 600B	1
18	13-772	O-RING	8
17	12-352	WASHER, FLAT	2
16	13-327	S.H.C.S., Button	4
15	13-368	COTTER PIN SS	4
14	13-399	PLUG, GIMBLE HOUSING, 600B SERIES	1
13	11-946	NUT, BULKHEAD, S.S.	5
12	11-963	FITTING, BULKHEAD, S.S.	5
11	13-649	BRASS NUT	8
10	13-406	SHOULDER BOLT	2
9	10-551	BOLT	4
8	13-339	TRIM BRACKET, 600B	2
7	13-314	BUSHING, GIMBAL RING	2
6	13-324	BUSHING, GIMBAL PIN END	2
5	13-322	BUSHING, GIMBAL PIN	2
4	13-310	H.H.C.S., SS	2
3	13-320	HOLD UP PLATE, CENTER PIN, 600B	1
2	13-312	GIMBAL RING, 600B	1
1	13-318	GIMBAL HOUSING	1

ITEM NO.	PART NO.	DESCRIPTION	QTY.
NEXT ASSY			
TOLERANCE			
.X			
± .020			
MAT'L:			
SCALE: DRAWN BY:SC			
1:8 APP.BY:			
TITLE:			
GIMBAL ASSEMBLY, 600B			
DATE:			
8/27/18			
DRAWING NUMBER			
70-022M (WITH OPTION GROUPS)			

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DO NOT SCALE DRAWING.

WEIGHT:  
119.46 LBS.