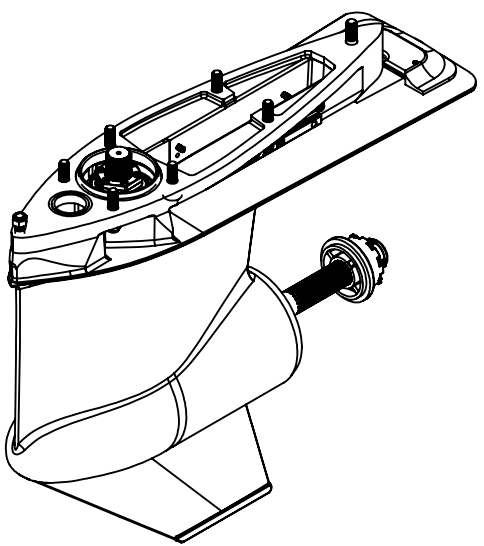


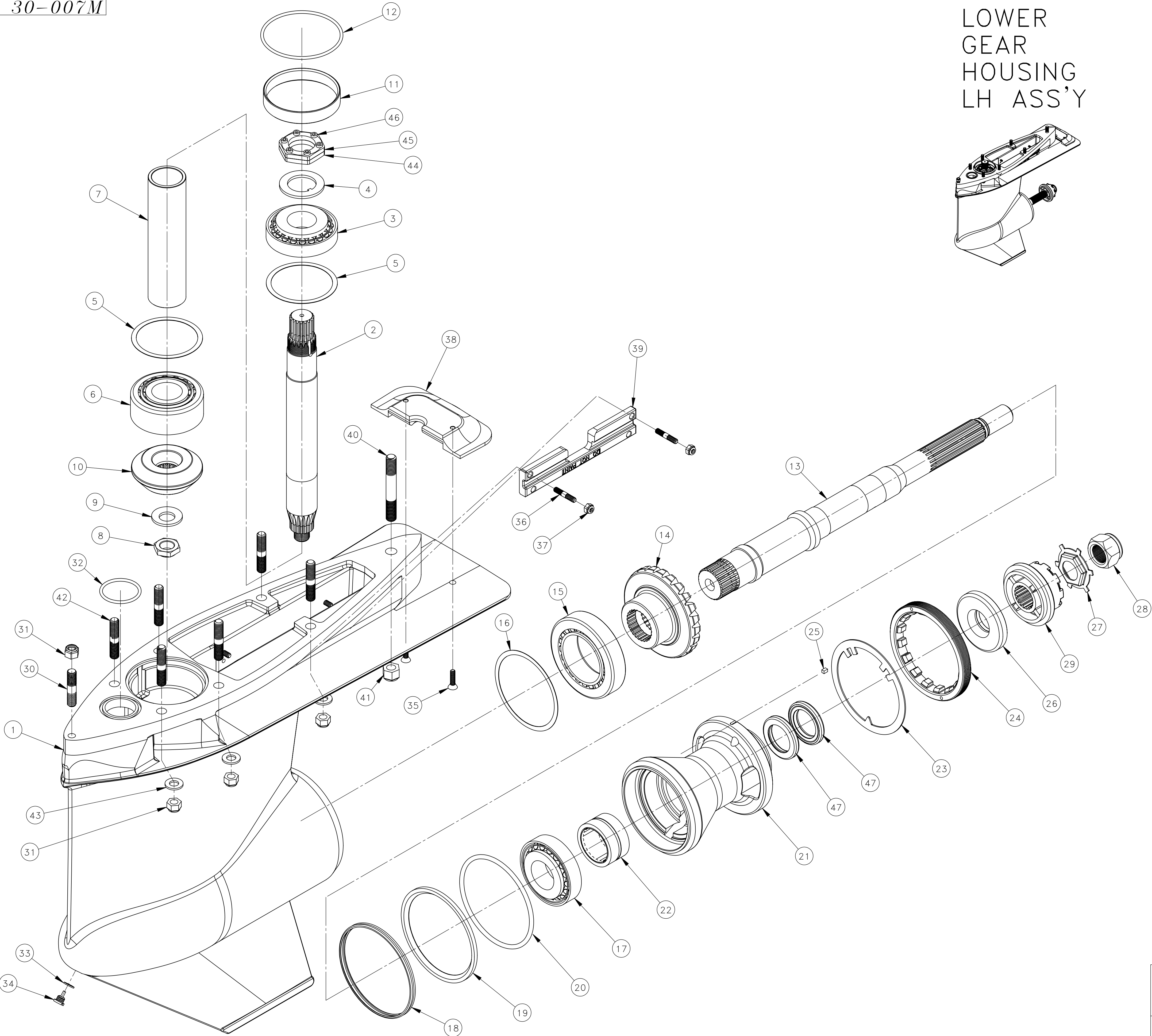
DATE	SYM	REVISION	DR

LOWER
GEAR
HOUSING
LH ASS'Y



** THIS IS A STANDARD LOWER GEAR ASSY, IF YOURS IS A CUSTOM ASSY, PLEASE CONTACT THE FACTORY TO VERIFY CORRECT COMPONENTS

* SOLD AS GEAR SET 30-204



47	13-641	SEAL, PROP SHAFT	2
46	10-578	S.H.C.S.	6
45	10-574	NUT, LOCKING	1
44	10-573	NUT, LOCKING	1
43	10-457	WASHER, FLAT	6
42	10-313	STUD	6
41	10-334	NUT, NYLOCK, BRS	1
40	10-496	STUD	1
39	10-433	PLATE, INHIBITOR	2
38	10-432	PLATE, INHIBITOR	1
37	10-333	NUT, NYLOCK, BRS	4
36	10-253	STUD	4
35	10-461	F.H.C.S.	2
34	10-155	PLUG, DRAIN, MAGNETIC	1
33	10-285	WASHER, SEAL	1
32	10-399	O-RING	1
31	10-314	NYLOCK NUT, BRS	7
30	10-279	STUD	1
29	10-293	WASHER, SPLINED	1
28	10-296	LOCKNUT, NYLON	1
27	10-295	WASHER, TAB	1
26	10-292	THRUST HUB	1
25	10-017	KEY	1
24	10-242	COVER, NUT	1
23	10-203	WASHER, TAB	1
22	10-394	BEARING, ROLLER	1
21	10-364	CARRIER, BEARING	1
20	10-290	O-RING	1
19	10-499	WASHER, THRUST	1
18	10-289	LOAD RING	1
17	10-509	BEARING	1
16	10-299	SHIM SET	1
15	10-269	BEARING	1
* 14	10-258	GEAR	1
13	10-360	SHAFT, PROP, LH	1
12	10-400	O-RING	1
11	10-397	SLEEVE, ALIGNMENT	1
* 10	10-261	PINION	1
9	10-358	WASHER, BELLEVILLE	1
8	10-260	LOCKNUT, STAKE	1
7	10-557	SPACER, LOWER HSG	1
6	10-377	PINION BEARING	1
5	10-288	SET, SHIM	2
4	10-526	WASHER, TONGUED	1
3	10-259	BEARING	1
2	10-200	SHAFT, VERTICAL, BOTTOM	1
1	10-245	520, LOWER HOUSING	1
ITEM NO.	PART NO.	DESCRIPTION	QTY.

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	.X ± .020	MAT'L:	SCALE: 1:2.5	DRAWN BY: LH
	.XX ± .010	TITLE:	520 LOWER GEAR HOUSING ASS'Y, L.H.	
	.XXX ± .005	DATE: 6/22/06	DRAWING NUMBER 30-007M	