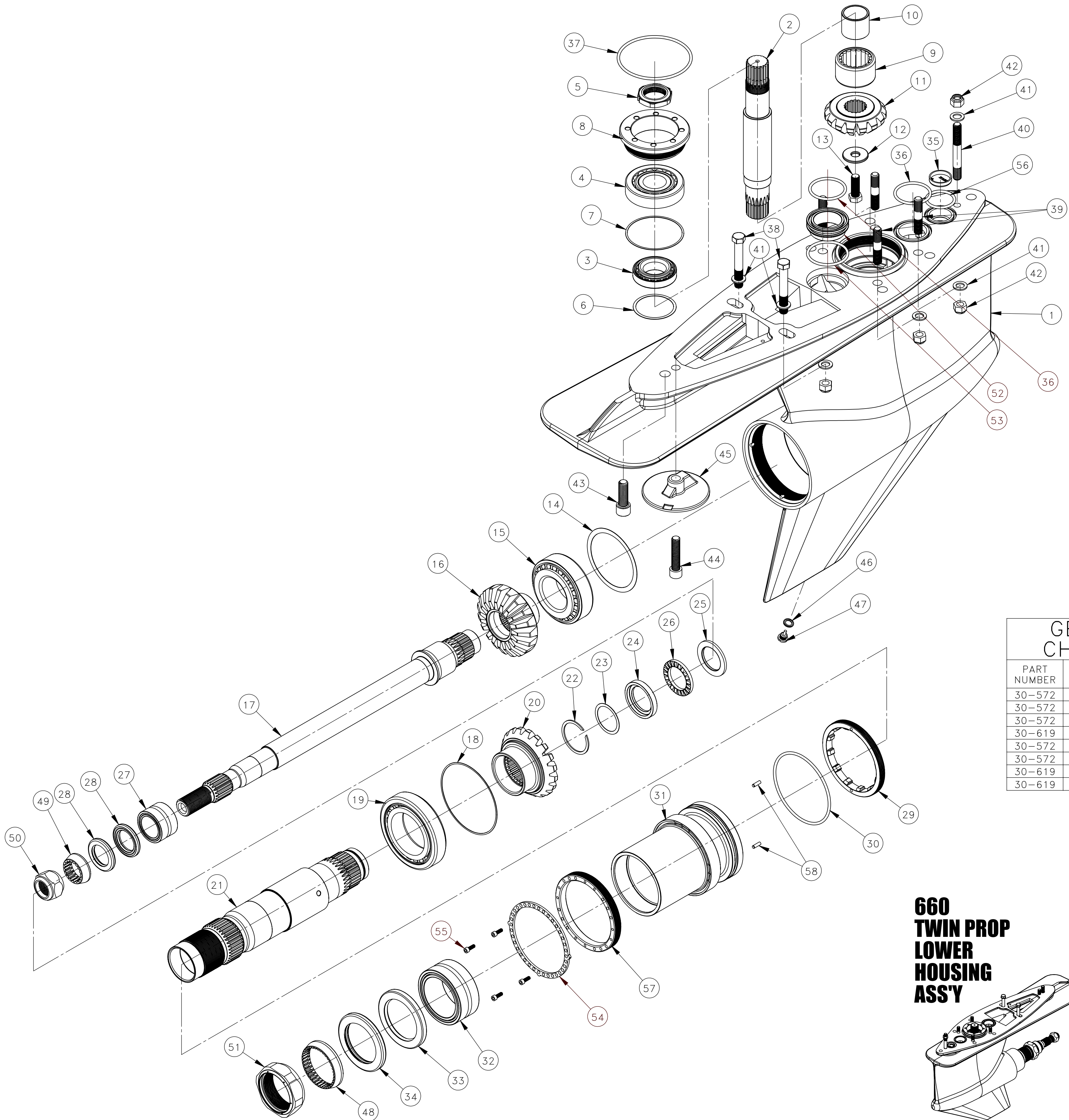
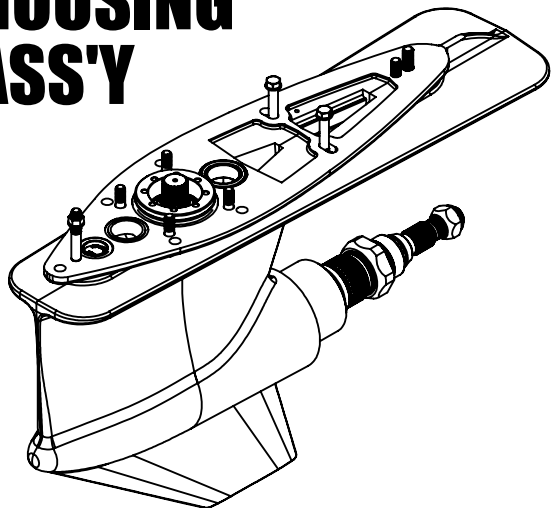




GEAR CHART	
PART NUMBER	660 RATIO
30-572	1.069
30-572	1.227
30-572	1.308
30-619	1.425
30-572	1.501
30-572	1.672
30-619	1.743
30-619	1.941

660
TWIN PROP
LOWER
HOUSING
ASS'Y



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DO NOT SCALE DRAWING.

WEIGHT: 70.18 LBS.

** THIS IS A STANDARD LOWER GEAR ASSY, IF YOURS IS A CUSTOM ASSY, PLEASE CONTACT THE FACTORY TO VERIFY CORRECT COMPONENTS

* SEE GEAR CHART FOR GEAR SET NUMBER

58	12-996	PIN, DOWEL	2
57	12-954	NUT, RETAINING, AFT, 60 SERIES	1
56	13-021	O-RING	1
55	12-839	CAP SCREW, SH.	4
54	12-838	WASHER, TAB, 60 SERIES	1
53	12-698	O-RING	1
52	12-817	PLUG, OIL FLOW	1
51	30-554	LOCKNUT, FORWARD PROP, TP	1
50	12-529	NYLOCK NUT, AFT PROP	1
49	12-508	THRUST HUB, REAR PROP	1
47	10-155	PLUG, DRAIN, MAGNETIC	1
46	10-285	WASHER, SEAL	1
45	12-820	ANODE, ZINC, 660 LOWER	1
43	10-287	S.H.C.S. S.S.	1
42	10-314	NYLOCK NUT, BRS	7
40	13-020	STUD	1
39	12-956	STUD	4
38	13-023	CAP SCREW, H.H.	2
37	10-400	O-RING	1
36	10-399	O-RING	2
35	10-669	PLUG, EXPANSION	1
34	12-518	SEAL, FISHLINE CUTTER, FORWARD PROP SHAFT	1
33	12-526	SEAL, INNER, FORWARD PROP SHAFT	1
32	12-522	NEEDLE BEARING, FORWARD TP SHAFT	1
31	12-510	CARRIER, TWIN PROP	1
30	12-527	O-RING, TWIN PROP CARRIER	1
29	12-513	NUT, RETAINING, TP	1
28	13-761	SEAL, OIL/WATER, 60 AFT PROP	2
27	12-520	NEEDLE BEARING, REAR TP SHAFT	1
26	12-523	THRUST BEARING, TWIN PROP	1
25	12-524	THRUST WASHER, TWIN PROP	1
24	12-505	THRUST CAP, TP	1
23	12-516	SHIM SET, THRUST CAP, TP	1
22	12-528	EXTERNAL RETAINING RING, TP GEAR	1
21	12-502	SHAFT, PROP, FORWARD TP	1
*	20	GEAR, FWD PROP SHAFT, 60 SERIES	1
19	12-521	BEARING SET, FORWARD TP SHAFT	1
18	12-515	SHIM SET, REAR BEARING, TP	1
17	12-503	SHAFT, PROP, AFT TP	1
*	16	TWIN PROP GEAR ASS'Y	1
15	12-519	BEARING SET, REAR TP SHAFT	1
14	12-514	SHIM SET, FRONT BEARING, TP	1
13	11-481	CAP SCREW, HH	1
12	12-504	WASHER	1
*	11	PINION, VERTICAL	1
10	10-653	RACE, BEARING	1
9	10-659	BEARING ROLLER	1
8	12-830	NUT, RETAINING/ALIGNMENT	1
7	10-685	SET, SHIM	1
6	10-609	SET, SHIM	1
5	10-649	NUT, NYLOCK	1
4	10-658	SET, BEARING	1
3	10-651	BEARING	1
2	12-511	SHAFT, VERTICAL, LOWER TWIN PROP	1
1	12-500	HOUSING, GEAR, TWIN PROP	1

ITEM NO.	PART NO.	DESCRIPTION	QTY.
NEXT ASSY		TOLERANCE	
	.X	MAT'L:	SCALE: DRAWN BY: SC
	± .020		1:2.5 APP.BY:
	.XX	TITLE:	
	± .010	660, T.P. LOWER GEAR HOUSING ASS'Y	
	.XXX	DATE:	DRAWING NUMBER
	± .005	10/5/18	30-636M