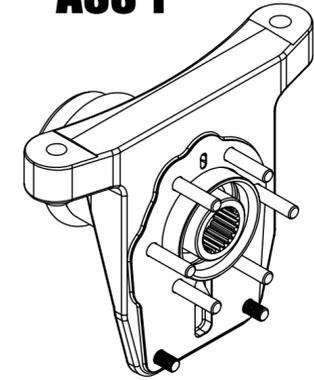


TAILHOUSING ASS'Y



* PREVIOUS TO 4/2016, THIS WAS A LONGER SLEEVE #13-065. A SHORTER SLEEVE WAS NEEDED BECAUSE VELVET DRIVE ADDED A BEARING AND RETAINING RING TO OUTPUT SHAFT ON "L" SERIES TRANSMISSIONS.

ITEM NO.	PART NO.	DESCRIPTION	QTY.
15	13-705	SLEEVE, ALIGNMENT	1
14	13-066	INTERNAL RETAINING RING	1
13	10-543	O-RING/BUMPER	1
12	10-107	S.H.C.S.	2
11	10-286	S.H.C.S.	6
10	11-574	GASKET, CAST TAILHOUSING	1
9	11-763	ORIFICE, TAILHOUSING	1
8	11-323	PLUG, EXPANSION	1
7	11-318	RETAINER, BEARING	1
6	11-321	BEARING, KONRAD VD	1
5	11-322	SEAL, KONRAD VD	1
4	11-320	RETAINER, BEARING	1
3	12-917	COUPLING, SHAFT, NEW VD	1
2	11-319	BEARING, NEEDLE	1
1	12-046	TAILHOUSING, VD & VD "L" SERIES	1

NEXT ASSY	TOLERANCE	Konrad	
	.X ± .020	MAT'L:	SCALE: DRAWN BY: SC
	.XX ± .010	TITLE:	APP.BY:
	.XXX ± .005	DATE:	DRAWING NUMBER
		11/15/18	30-807M

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WEIGHT: 15.52 LBS.