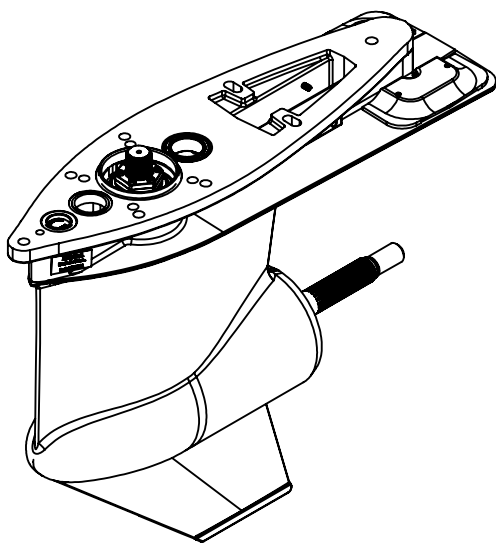
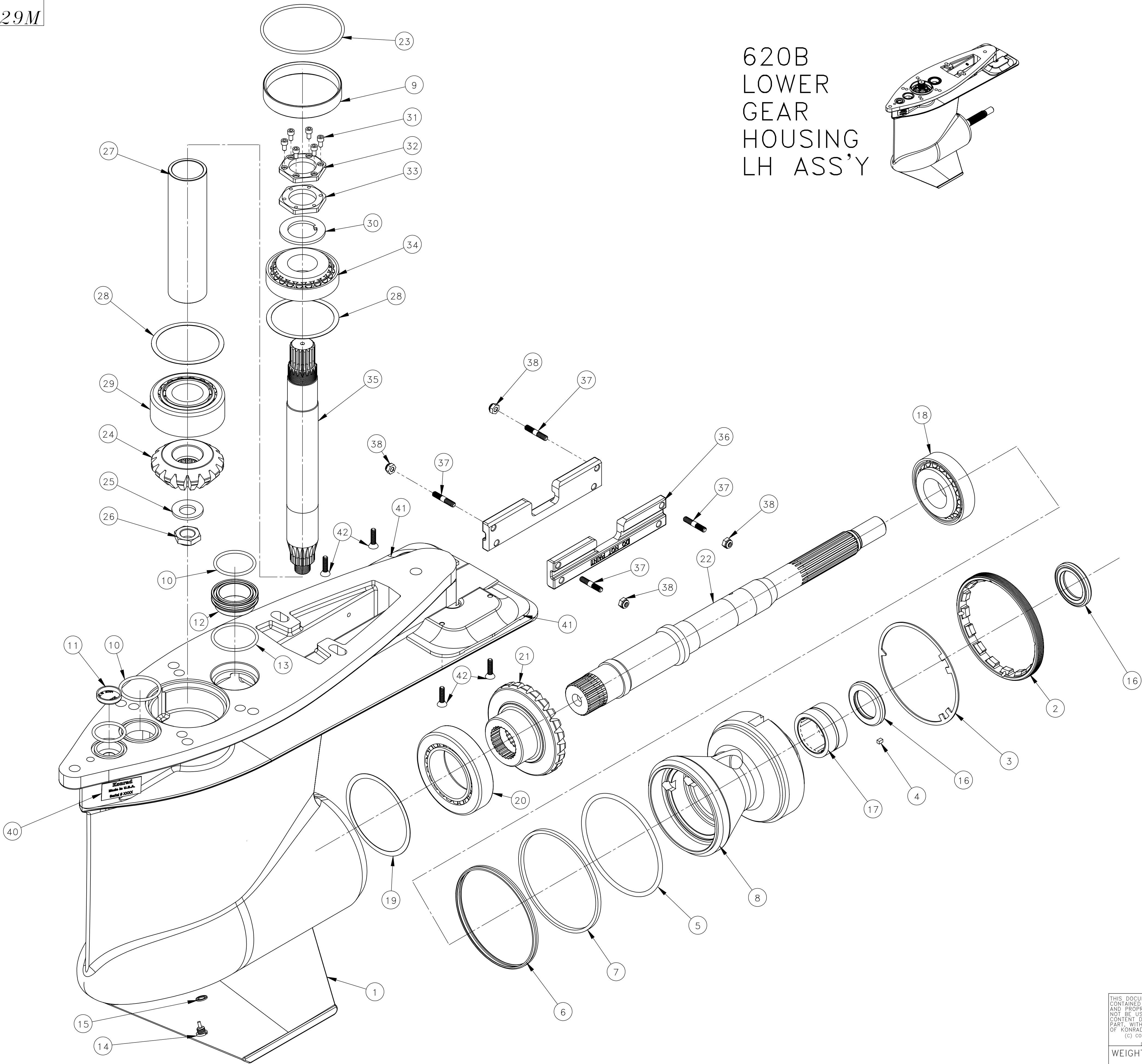


620B
LOWER
GEAR
HOUSING
LH ASS'Y



** THIS IS A STANDARD LOWER GEAR ASSY, IF YOURS IS A CUSTOM ASSY, PLEASE CONTACT THE FACTORY TO VERIFY CORRECT COMPONENTS

* SOLD AS GEAR SET 30-204



42	10-461	F.H.C.S.	4
41	12-473	PLATE, INHIBITOR, ALUMINUM	2
40	13-162	STICKER, SERIAL NUMBER	1
39	13-021	O-RING	1
38	10-333	NUT, NYLOCK, BRS	4
37	10-253	STUD	4
36	12-475	PLATE, INHIBITOR, ALUMINUM	2
35	10-200	SHAFT, VERTICAL, BOTTOM	1
34	10-259	BEARING	1
33	10-573	NUT, LOCKING	1
32	10-574	NUT, LOCKING	1
31	10-578	S.H.C.S.	6
30	10-526	WASHER, TONGUED	1
29	10-377	PINION BEARING	1
28	10-288	SET, SHIM	2
27	10-557	SPACER, LOWER HSG	1
26	10-260	LOCKNUT, STAKE	1
25	10-358	WASHER, BELLEVILLE	1
* 24	10-261	PINION, 16 TOOTH, VERTICAL	1
23	10-400	O-RING	1
22	10-360	SHAFT, PROP, LH	1
* 21	10-258	GEAR, 24 TOOTH, HORIZONTAL	1
20	10-269	BEARING	1
19	10-299	SHIM SET	1
18	10-509	BEARING	1
17	10-394	BEARING, ROLLER	1
16	13-641	SEAL, PROP SHAFT	2
15	10-285	WASHER, SEAL	1
14	10-155	PLUG, DRAIN, MAGNETIC	1
13	12-698	O-RING	1
12	12-817	PLUG, OIL FLOW	1
11	10-669	PLUG, EXPANSION	1
10	10-399	O-RING	2
9	10-397	SLEEVE, ALIGNMENT	1
8	12-797	CARRIER, BEARING	1
7	12-799	WASHER, THRUST	1
6	12-798	RING, LOAD	1
5	12-796	O-RING	1
4	10-017	KEY	1
3	12-784	WASHER, TAB	1
2	12-783	COVER, NUT	1
1	12-772	HOUSING, LOWER, 620	1

ITEM NO.	PART NO.	DESCRIPTION	QTY.
Konrad			
NEXT ASSY		TOLERANCE	
.X		MAT'L:	SCALE: DRAWN BY: SC
± .020			1:2.5 APP.BY:
.XX		TITLE:	LEFT HAND, 620B LOWER
± .010			
.XXX		DATE:	DRAWING NUMBER
± .005		8/1/18	38-029M

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DO NOT SCALE DRAWING.

WEIGHT: 81.74 LBS.