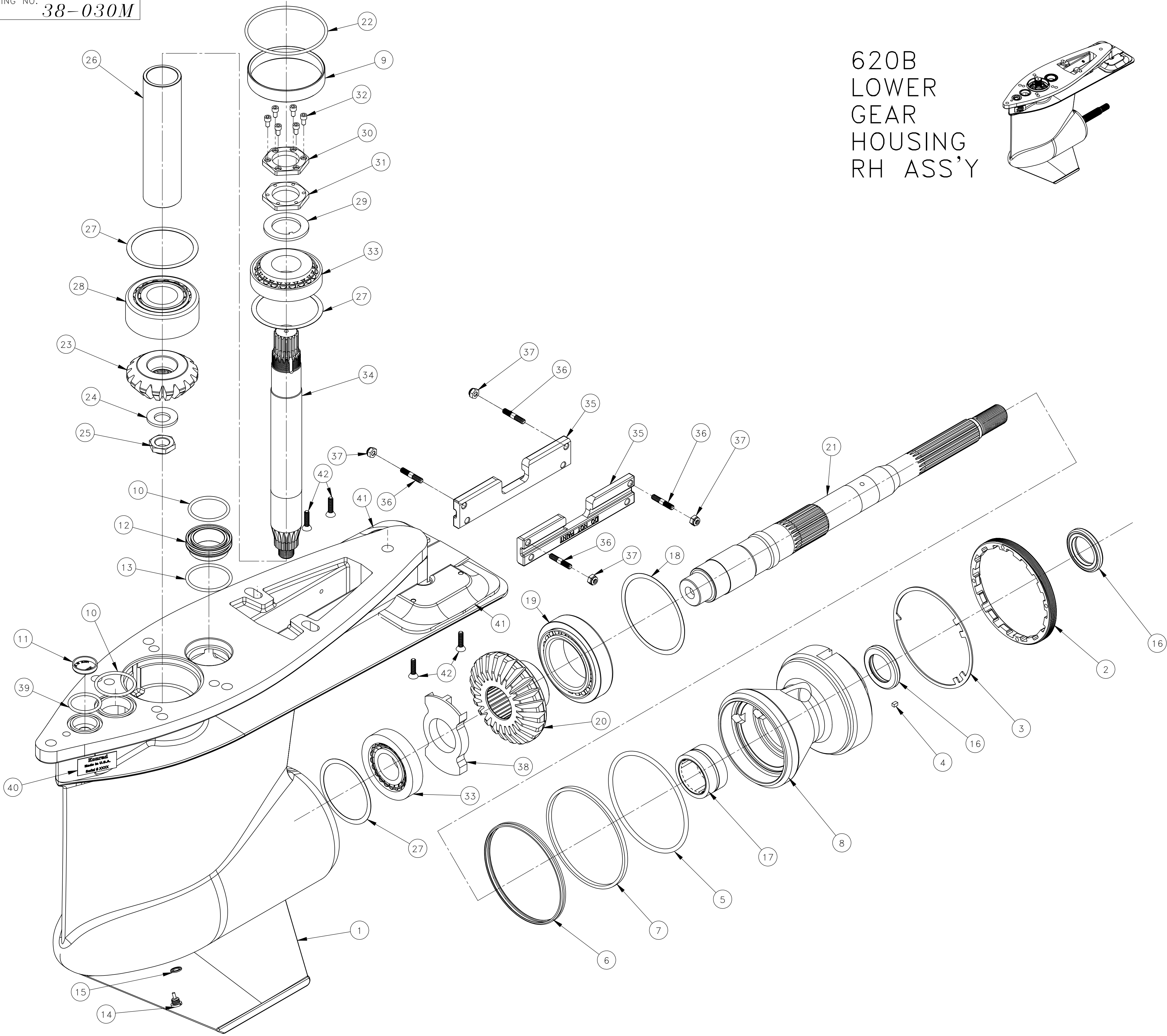
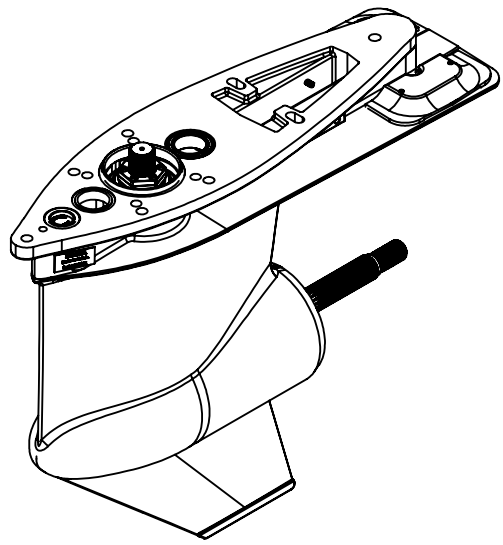




620B
LOWER
GEAR
HOUSING
RH ASS'Y



** THIS IS A STANDARD LOWER GEAR ASSY, IF YOURS IS A CUSTOM ASSY, PLEASE CONTACT THE FACTORY TO VERIFY CORRECT COMPONENTS

* SOLD AS GEAR SET 30-204

42	10-461	F.H.C.S.	4
41	12-473	PLATE, INHIBITOR, ALUMINUM	2
40	13-162	STICKER, SERIAL NUMBER	1
39	13-021	O-RING	1
38	10-508	SLINGER, OIL	1
37	10-333	NUT, NYLOCK, BRS	4
36	10-253	STUD	4
35	12-475	PLATE, INHIBITOR, ALUMINUM	2
34	10-200	SHAFT, VERTICAL, BOTTOM	1
33	10-259	BEARING	2
32	10-578	S.H.C.S.	6
31	10-573	NUT, LOCKING	1
30	10-574	NUT, LOCKING	1
29	10-526	WASHER, TONGUED	1
28	10-377	PINION BEARING	1
27	10-288	SET, SHIM	3
26	10-557	SPACER, LOWER HSG	1
25	10-260	LOCKNUT, STAKE	1
19	10-269	BEARING	1
* 23	10-261	PINION, 16 TOOTH, VERTICAL	1
22	10-400	O-RING	1
21	10-363	SHAFT, PROP, RH	1
* 20	10-258	GEAR, 24 TOOTH, HORIZONTAL	1
19	10-269	BEARING	1
18	10-299	SHIM SET	1
17	10-394	BEARING, ROLLER	1
16	13-641	SEAL, PROP SHAFT	2
15	10-285	WASHER, SEAL	1
14	10-155	PLUG, DRAIN, MAGNETIC	1
13	12-698	O-RING	1
12	12-817	PLUG, OIL FLOW	1
11	10-669	PLUG, EXPANSION	1
10	10-399	O-RING	2
9	10-397	SLEEVE, ALIGNMENT	1
8	12-797	CARRIER, BEARING	1
7	12-799	WASHER, THRUST	1
6	12-798	RING, LOAD	1
5	12-796	O-RING	1
4	10-017	KEY	1
3	12-784	WASHER, TAB	1
2	12-783	COVER, NUT	1
1	12-772	HOUSING, LOWER, 620	1
ITEM NO.	PART NO.	DESCRIPTION	QTY.

THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN IS CONFIDENTIAL AND PROPRIETARY PROPERTY AND MUST NOT BE USED, REPRODUCED, OR ITS CONTENT DISCLOSED, IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN CONSENT OF KONRAD MARINE. (C) COPYRIGHT 2004 KONRAD MARINE ALL RIGHTS RESERVED. DO NOT SCALE DRAWING.	NEXT ASSY	TOLERANCE	Konrad	
	.X	± .020	MAT'L:	SCALE: DRAWN BY: SC
	.XX	± .010	TITLE:	1:2.5 APP.BY:
	.XXX	± .005	DATE: 8/6/18	DRAWING NUMBER 38-030M

WEIGHT: 81.78 LBS.