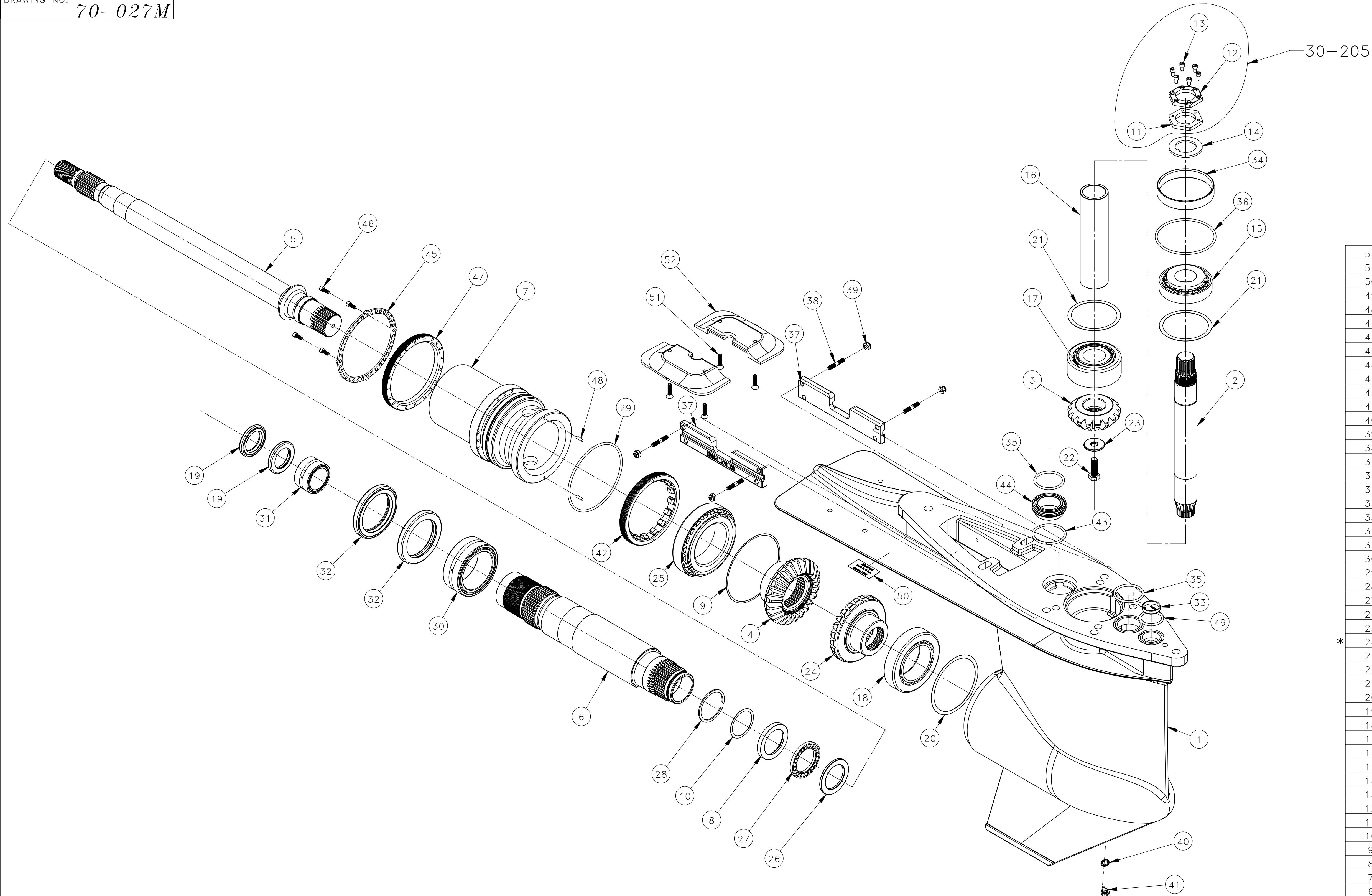




*CREATES GEAR SET 30-744

52	12-473	PLATE, INHIBITOR, ALUMINUM	2
51	10-461	F.H.C.S.	4
50	13-162	STICKER, SERIAL NUMBER	1
49	13-021	O-RING	1
48	12-996	PIN, DOWEL	2
47	12-955	NUT, RETAINING, 80 SERIES	1
46	12-952	CAP SCREW, SH	4
45	12-925	WASHER, TAB, 680	1
44	12-817	PLUG, OIL FLOW	1
43	12-698	O-RING	1
42	10-242	COVER, NUT	1
41	10-155	PLUG, DRAIN, MAGNETIC	1
40	10-285	WASHER, SEAL	1
39	10-333	NUT, NYLOCK, BRS	4
38	10-253	STUD	4
37	12-475	PLATE, INHIBITOR, ALUMINUM	2
36	10-400	O-RING	1
35	10-399	O-RING	2
34	10-397	SLEEVE, ALIGNMENT	1
33	10-669	PLUG, EXPANSION	1
32	13-547	SEAL, INNER/OUTER, FORWARD PROP SHAFT, 680	2
31	12-726	CYLINDRICAL ROLLER BEARING, AFT PROPSHAFT, 680	1
30	12-723	ROLLER BEARING, FWD PROPSHAFT, 680 TP	1
29	12-722	O-RING, BEARING CARRIER, 680 TP	1
28	12-720	RING, RETAINING, 680 TP	1
27	12-719	BEARING, CYLINDRICAL THRUST, 680 TP	1
26	12-718	WASHER, THRUST	1
25	12-721	BEARING, 680 TP	1
24	12-566	GEAR, 25 TOOTH, HORIZONTAL	1
23	12-504	WASHER	1
22	11-481	CAP SCREW, HH	1
21	10-288	SET, SHIM	2
20	10-299	SHIM SET	1
19	13-641	SEAL, PROP SHAFT	2
18	10-269	BEARING	1
17	10-377	PINION BEARING	1
16	10-557	SPACER, LOWER HSG	1
15	10-259	BEARING	1
14	10-526	WASHER, TONGUED	1
13	10-578	S.H.C.S.	6
12	10-574	NUT, LOCKING	1
11	10-573	NUT, LOCKING	1
10	12-715	SHIM SET, THRUST CAP, 680 TP	1
9	12-714	SHIM SET, REAR BEARING, 680 TP	1
8	12-709	CAP, THRUST, 680 TP	1
7	12-706	CARRIER, BEARING, 680 TP	1
6	12-705	SHAFT, PROP, FORWARD, 680 TP	1
5	12-704	SHAFT, PROP, REAR, 680 TP	1
4	31-153	GEAR, 25 TOOTH, FWD PROP SHAFT, 680	1
3	12-565	PINION, 17 TOOTH, VERTICAL, 680 LOWER	1
2	12-701	SHAFT, VERTICAL, BOTTOM, 680 TP	1
1	12-700	HOUSING, LOWER, 680	1
ITEM NO.	PART NO.	DESCRIPTION	QTY.

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DO NOT SCALE DRAWING.

WEIGHT:
114.49 LBS

NEXT ASSY	TOLERANCE	Konrad	
.X	MAT'L:	SCALE:	DRAWN BY: SC
± .020		1:3.5	APP.BY:
.XX	TITLE:	680B LOWER GEAR HOUSING ASSY	
± .010			
.XXX	DATE:	DRAWING NUMBER	
± .005	6/26/18	70-027M	